

WELDER APPROVAL CERTIFICATE  
 ACCORDING TO UNI EN 287-1:2004



No. 07DG00563PO61

Designation	UNI EN 287-1 135 P BW 1.1 S t1 PC ss nb		
Welder	D'ANGELI FRANCO		
Born in	RIETI (RI)	on	27/02/1961
Identification	DNGFNC61B27H282S	Method of Identification	C.F. Stamp No. DF
Employed by	AUTOCARROZZERIA F.LLI D'ANGELI E F. SNC-POMEZIA (RM)		

WPS used by welder during welding of test coupon: 01

Job knowledge: not tested

Welding variables	Test piece	Range of approval
Welding process	135	135; 136 (M)
Plate or pipe	P	Plates and pipes
Joint type	BW	Butt and fillet
Material group(s) CR ISO 15608	1.1	1.1, 1.2, 1.4
Welding consumables	Solid wire	Solid wire/electrode core: M
Shielding gases	EN 439: M21	All active
Material thickness (mm)	1	1 to 2
Pipe outside diameter (mm)	N.A.	150 and over
Welding position(s)	PC	PA, PB, PC
Weld details	ss nb	ss nb,ss mb,bs FW sl/ml

Type of test							
Visual	Accepted	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Not tested	Bend	Accepted		

This certificate is valid until **May 2009**

Issued at **GENOVA** on **15 June 2007**

This certificate consist of 2 pages

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Form INDSAL3-Cer-EE-04/07

*Luca Muffa*

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 Via Corsica 12 - 16128 Genova

**SINCERT**

ACCREDITAMENTO ORGANISMI CERTIFICAZIONE E SPEZIONE

SGQ N° 002A  
 SGA N° 002D  
 PRD N° 002B  
 PRS N° 006C  
 SCR N° 003F  
 SSI N° 001G

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Crypt Code: 6B125F666L67D033619P794C393G6IG5

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ACCREDITAMENTO ORGANISMI CERTIFICAZIONE OPERAZIONI

SGQ N° 002A  
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PRS N° 005C  
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SSI N° 001G

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